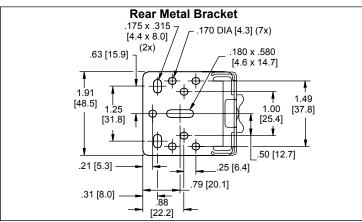


APPLICATIONS: Rear bracket for face frame mounting.* Rear bracket has a 2" (50.8) adjustment range. No tools needed. **This product covered by U.S. (5,904,412) and various foreign patents issued and/or pending.**

Rear Bracket Kit Part Number 4180-0752-XE For Use With Slide Models 3832E and 3834E

Installation Instructions

See Model 3832E and 3834E technical sheet for additional slide details.



Brackets Attachment

First, separate slide members by actuating the disconnect lever. Brackets are attached to cabinet (large) member.

Rear Bracket

 Push rear bracket onto the slide. Ensure locking lug on plastic slider engages the mating hole in the slide member and the bumper on the slide seats into the plastic slider on the bracket. See Figure 1. (Ref. model 3832CDO 3832C, 3834C only.)

Mount Slide to Cabinet

- 1. Secure a 3/4" x 2" vertical mounting strip to the rear wall or cabinet back for each slide.
- 2. Mount slide to cabinet by inserting a screw through the front face frame mounting hole located on the cabinet member (Figure 1)
- Extend the rear bracket until it contacts the rear vertical mounting strip. NOTE: Maximum adjustment range is 2" from the back of the cabinet to the rear of the side. Check that both cabinet members are vertically and horizontally parallel. Mount the rear bracket using the two vertical slots. Make any necessary adjustment. See Figure 2.
- 4. Secure the rear bracket with a screw in round hole. Tighten the original screw. See Figure 2.

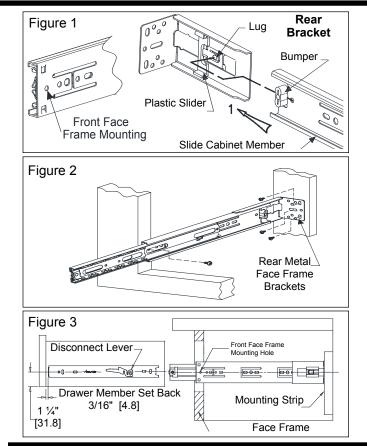
Mount Slide to Drawer

- 1. Install drawer member through vertical slots.
- 2. Insert drawer member making sure ball bearing retainers are fully forward. Close drawer completely.
- 3. Adjust vertical position and install 2 more screws in round holes after free movement is achieved. See Figure 3.

Specifications

Cold rolled steel RoHs compliant

NOTE: Specifications, materials, prices, terms, and delivery are subject to change without notice



Ordering/Packaging Information

Rear bracket for face frame installation can be ordered as kit or bulk. Brackets are available in clear zinc finish only. Mounting screws are not included.

To order the kit, specify part number 4180-0752-XE. Each kit contains: 2 rear brackets, and installation instructions. Order 1 kit per pair of slides. Brackets are packaged 50 per box.

To order in bulk, specify part number 4080-0508-CE. Order 2 rear brackets per pair of slides. Brackets are packeged 100 per box.

curide ACCURIDE INTERNATIONAL INC.

12311 Shoemaker Avenue Santa Fe Springs, CA 90670 TEL (562) 903-0200 FAX (562) 903-0208 www.accuride.com Manufacturing, Engineering, and Sales United States • Germany • Japan • Mexico • United Kingdom • China Copyright © 2016 Accuride International Inc. 3700-9570(1269)-MK986-N-0116